TRAINING PLAN FOR SURFACE MINERS PART 48, SUBPART B

COMPANY NAME	MINE NAME	ID#			
(Section 48.23 (c)(1))					
ADDRESS		ID#			
		ID#			
	MINE NAME	ID# ID#			
	MINE NAME Person responsible for health and safety training at the mine. (SEC. 48.23 (c)(2))				
Person responsible for health and safety training at t	ne mine. (SEC. 48.23 (c)(2))				
Name	Position	Telephone Number			
MSHA APPROVED INSTRUCTORS	COURSE(S) QUALIFIED TO TEACH. (SEC. 48.22 (c)(3))				
Arizona State Mine Inspector	AR, NEW MINER, FA CPR				
LOCATION (S) WHERE TRAINING WILL BE GIVEN:	(SEC.48.23 (c) (4))				
NEW MINERS					
NEWLY HIRED EXPERIENCED MINERS					
TASK TRAINING					
ANNUAL REFRESHER TRAINING					
HAZARD TRAINING					
MAXIMUM NUMBER OF TRAINEES PER TRAINING S					

SURFACE

NEWLY EMPLOYED INEXPERIENCED MINERS (24 HOURS TOTAL)

48.25

SUBJECT AND HOURS	OBJECTIVES	TEACHING METHODS	COURSE MATERIAL	EVALUATION METHODS
Statutory Rights of Miners Sec. 48.25 (b) (1) Hours: As Required	 *Able to list all major miner rights and those of representative of miners. *Able to name persons in charge of mine and the responsibility of their agents. *Able to relate the principal features of the safety program and know where to find the particulars. 	Lecture, discussion with pass-outs.	MSHA Act, of 1977/ CFR 30 & Audio/Visual	Oral response, Discussion, Questions & Answers, Written tests in all areas, as appropriate
Respiratory Protection Sec. 48.25 (b) (2) Hours: As Required	*Demonstrate proper use of respirator. *Tell when to use dust respirator. *Show how to clean and maintain.	Lecture and hands-on with respirator.	Respirator & audio/visual.	Demonstrate and oral questions, discussion.
Transportation Controls and Communication Systems Sec. 48.25 (b) (3) Hours: As Required	 *Able to explain the restrictions of riding mine vehicles. *Able to explain the traffic controls. *State location of emergency phones and numbers. 	Lecture Discussion	Company safety rules and mine communication equipment. Audio visual when appropriate	Oral response and performance.
Introduction to Work Environment Sec. 48.25 (b) (4) Hours: As Required	*Able to explain the mining methods used. *Observe mining in progress. *Tour the entire mine at which they will work.	Discussion Demonstration Tour of Mine	Mine and Mining Equipment	Oral Response & Observation
Escape & Emergency Evacuation Plans Fire Warning & Fire Fighting Sec. 48.25 (b) (5) Hours: As Required	*Be able to explain the mine evacuation system. *Identify fire warning signals. *Name the locations and types of fire extinguishers.	Lecture and Demonstration	Company Policy Procedures Audio Visual	Oral Response & Performance

SURFACE	48.25			
SUBJECT AND HOURS	OBJECTIVES	TEACHING METHODS	COURSE MATERIAL	EVALUATION METHODS
Ground Control: Ventilation Plan Sec. 48.25 (b) (6) Hours: As Required	 *Will explain company policy and procedures for inspecting and working high wall areas. *List associated hazards. *List all hazards connected with night work. 	Lecture, Discussion.	Company Policy Audio-Visual	Oral Response and discussion.
Health Sec. 48.25 (b) (7) Hours: As required	*Will explain noise and dust control plans in effect. *Explain protective measures required. *Explain why silica dust is especially hazardous.	Lecture Discussion Demonstration	MSHA Act of 1977 Applicable Devices Audio-Visual	Oral Test, Discussion. Questions & Answers
Hazard Recognition Sec. 48.25 (b) (8) Hours: As Required	*Will list most common types of accidents and describe procedures for preventing them.	Lecture Discussion	Accident Reports Safety Manuals Audio-Visual	Oral response Written demonstration.
Electrical Hazards Sec. 48.25 (b) (9) Hours: As Required	*Will identify common electrical hazards. *Explain electrical lock out procedure.	Lecture Discussion Demonstration	Safety Manuals Audio-Visual	Oral Discussion, Questions & Answers
First Aid Sec. 48.25 (b) (10) More as Hours: 4; Required	 *Will explain and demonstrate procedures to follow in event of injury. *Will demonstrate use of first aid materials. *Will know location of dispensary. 	Lecture Hands-On	First Aid Equipment Audio-Visual	Oral Response, Discussion. Demonstration
Explosives Sec. 48.25 (b) (11) Hours: As Required	*Will know blasting procedures and signals. *State safety rules to follow when working near explosives. *Explain post blast procedures	Lecture Demonstration Discussion	Safety Procedures Dummy, Material; Audio-Visual	Oral Response Questions and Answers, Discussion

NEWLY EMPLOYED INEXPERIENCED MINERS

SUBJECT AND	OBJECTIVES	TEACHING	COURSE	EVALUATION
HOURS		METHODS	MATERIAL	METHODS
Health & Safety Aspects of the tasks to which assigned. HazCom Sec. 48.25 (b) (12)	*Explain any hazard especially pertaining to their work environment. *Describe safe work procedures. *Explain safety or health standards applicable to their job. Information about the physical and health hazards	Lecture Discussion OJT	MSHA Act of 1977 Federal Standards Company policy Audio-Visual Protective	Oral Response and Performance
Hours: As Required	of chemicals in the miner's work area. Protective measures a miner can take against these hazards. Contents of the mine's HazCom program.		equipment, copies of MSDSs used at the mine or other Company policy, information on where to find HazCom information	

SURFACE

NEWLY EMPLOYED EXPERIENCED MINERS -

SUBJECT AND HOURS		TEACHING METHODS	COURSE MATERIAL	EVALUATION METHODS
Introduction to the Work Environment Sec. 48.26 (b) (1) Hours: As Required Mandatory Health and Safety Standards	 *Able to explain the mining methods used. *Observe mining in progress *Tour the entire mine at which they will work Will identify and explain mandatory materials pertinent to the tasks assigned. 	Lecture/ Discussion Tour Area Audio-Visual Discussion Lecture	Maps Company Rule Book CFR Title 30	Oral response to questions by instructor Written tests, as appropriate Oral Response Questions & Answers
Sec. 48.26 (b) (2) Hours: As Required				Discussion
Authority and Responsibility of Supervisors and Miners Representatives Sec. 48.26 (b) (3) Hours: As Required	*State the line of authority of supervisors and miners' representatives and indicate the responsibility of each. *Demonstrate knowledge of company rules and procedures. *Explain proper procedures for reporting hazards.	Lecture Discussion	MSHA Act of 1977 Audio-Visual	Oral Response Discussion with Questions & answers
Transportation Controls and Communication Systems Sec. 48.26 (b) (4) Hours: As Required	*Able to explain the restrictions of riding mine vehicles. *Able to explain the traffic controls. *State location of emergency phones and numbers.	Lecture/ Discussion	Company Policy Visual Aids	Oral Response to questions by instructor

NEWLY EMPLOYED EXPERIENCED MINERS -

48.26

SUBJECT & HOURS	OBJECTIVES	TEACHING METHODS	COURSE MATERIALS	EVALUATION METHODS
Escape and Emergency Evacuation Plans, fire fighting and fire warning. Sec. 48.26 (b) (5)	*Be able to explain the mine evacuation system. *Identify fire warning signals. *Name the locations and types of fire extinguishers.	Lecture/ Discussion Tour Area	Maps Company Rule Book Visual Aids	Oral Response Discussion
Hours: As Required Ground Controls, working in areas of high walls, pits and spoil banks. Sec. 48.26 (b) (6)	*Identify company policy and procedures for inspecting and working high wall areas. *List associated hazards. *List all hazards connected with night work.	Lecture/ Discussion	Company Rule Book Audio-Visual	Oral response, Questions & Answers Discussion
Hours: As Required Hazard Recognition Sec. 48.26 (b) (7) Hours: As Required	*Will list most common types of accidents and describe procedures for preventing them.	Lecture Discussion	Company Rule Book Audio-Visual	Oral Response to questions from instructor
HazCom Sec. 48.26(b)(11)	Information about the physical and health hazards of chemicals in the miner's work area. Protective measures a miner can take against these hazards. Contents of the mine's HazCom program	Lecture/ Discussion	Protective equipment, copies of MSDSs used at the mine Company policy, information on where to find HazCom information	Oral response, Questions & Answers Discussion

SURFACE

ANNUAL REFRESHER - (8 HOURS)

48.28

SUBJECT AND HOURS	OBJECTIVES	TEACHING METHODS	COURSE MATERIAL	EVALUATION METHODS
Mandatory Health and Safety Standards Sec. 48.28 (b) (1)	Will discuss health and safety standards applicable to their own tasks.	Lecture & Discussion	CFR Title 30	Oral Response & Discussion Questions & Answers Written tests, as appropriate.
Hours: As Required				
Transportation Controls and Communication Systems Sec. 48.28 (b) (2)	 *Able to explain the restrictions of riding mine vehicles. *Able to explain the traffic controls. *State location of emergency phones and numbers. 	Lecture & Discussion	Company safety rules and mine communication equipment.	Oral test and performance.
Hours: As Required				
Escape & Emergency Evacuation plans, Fire warning & fire fighting. Sec. 48.28 (b) (3)	*Be able to explain the mine evacuation system. *Identify fire warning signals. *Name the locations and types of fire extinguishers.	Lecture & Discussion	Maps Company safety Procedures Audio, Visual Aides.	Oral test and performance.
Hours: As Required				
Ground Control: working areas of high walls, water hazards, pits and spoil banks, illumination and night work. Sec. 48.28 (b) (4)	*Will explain company policy and procedures for inspecting and working high wall areas. *List associated hazards. *List all hazards connected with night work.	Lecture & Discussion	Company safety procedures. Book Audio-Visual	Oral Response and discussion
Hours: As Required				
First Aid Sec. 48.28 (b) (5) Hours: As Required	 *Will explain and demonstrate procedures to follow in event of injury. *Will demonstrate use of first aid materials. *Will know location of dispensary. 	Lecture & Discussion Demonstration	First Aid Equipment Audio-Visual Manual	Oral Response & Demonstration

ANNUAL REFRESHER - (8 hours)

SUBJECT & HOURS	OBJECTIVES	TEACHING	COURSE	EVALUATION
Sebiler & noens		METHODS	MATERIAL	METHODS
Electrical Hazards	*Will identify common electrical hazards.	Lecture &	Safety	Oral Discussion,
Sec. 48.28 (b) (6)	*Explain electrical lock out procedure	Discussion	procedures	Questions & Answers
		Demonstration	Audio, Visual	
Hours: As Required				
Prevention of	*Will review causes of accidents and	Lecture &	Company	Oral Response
Accidents	identify means of preventing them	Discussion	accident Reports,	Discussion
Sec. 48.28 (b) (7)			Relevant	Written tests,
			Periodicals	as appropriate
Hours: As Required				
Health	*Will explain noise and dust control plans in	Lecture &	MSHA Act of	Oral Test Response
Sec. 48.28 (b) (8)	effect.	Discussion	1977	Performance
	*Explain protective measures required.	Demonstration	Applicable	Discussion
Hours: As Required	*Explain why silica dust is especially hazardous.		Devices, Audio	
			Visual.	
Explosives	*Will know blasting procedures and signals.	Lecture &	Safety	Oral Response,
Sec. 48.28 (b) (9)	*State safety rules to follow when working near	Discussion	Procedures	Question & Answer
	explosives.	Demonstration	Federal	Discussion.
Hours: As Required	*Explain post blast procedures		Standards	
			Video, Audio.	
Respiratory Devices	*Demonstrate proper use of respirator.	Lecture &	Respirator &	Oral Response &
Sec. 48.28 (b) (10)	*Tell when to use dust respirator.	Discussion	Audio/Visual.	Demonstration
	*Show how to clean and maintain.	Hands on with		Discussion.
Hours: As Required		respirator		

TASK TRAINING

I. <u>PROCEDURES</u>

All task training will be accompanied by a thorough review of the following procedures, as applicable. Trainee will:

- 1. Know the function and working relationship of the new task to overall goals of the operation.
- 2. Be able to perform pre and post operation checks on any equipment necessary to the performance of the new tasks.
- 3. Demonstrate proper start-up and shut-down procedures on such equipment.
- 4. Describe and demonstrate safe operating procedures.
- 5. Be knowledgeable in any required maintenance and servicing requirements.
- 6. Know how to deal with or report any problems or malfunctions.
- 7. Demonstrate knowledge of company and federal health and safety procedures applicable to the new task.
- 8. Information about the physical and health hazards of chemicals in the miner's work area.
- 9. Protective measures a miner can take against these hazards.
- 10. Contents of the mine's HazCom program.

II. <u>INSTRUCTOR</u>:

Task training will be conducted by a qualified operator, lead person or experienced miner as required by the difficulty or specialization of the task.

- III. The following methods will be used where applicable to the task:
 - 1. Classroom
 - 2. Question and Answer
 - 3. Supervised student practice
 - 4. Supervised OJT and feedback.

The period of supervised practice and OJT will be such duration to accomplish skills on a continuing basis.

IV. <u>EVALUATION</u>:

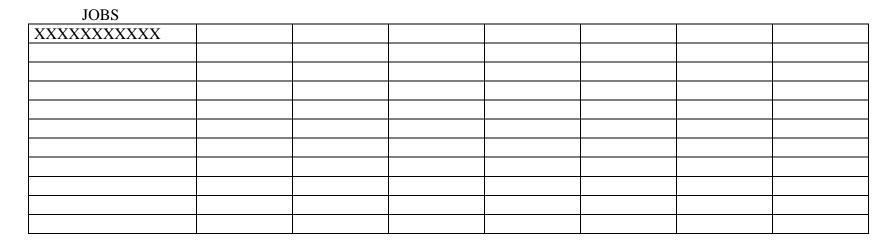
The primary methods of evaluation will be by oral question and answer and direct observation during observation during practice and OJT as to trainee's comprehension and performance of the new task.

V. <u>MATERIAL UTILIZED</u>:

- 1. Lesson plans.
- 2. Instructor knowledge
- 3. Operator Manual
- 4. Plant diagram
- 5. Company policies and procedures

TABULATION OF MINE OPERATION JOB TASKS/DUTIES

TASKS/DUTIES



TABULATION OF MINE OPERATION JOB TASKS/DUTIES

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A TASKS/DUTIES

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		171				
INSPECT	LOAD	EMERGENCY	TEST	PRE/POST	OPERATE	INSTALL
BELTS	TRUCKS	MAIN &	ELECTRICAL	OPERATIVE	DRILL	PARTS &
		REPAIR	EQUIPMENT	EQUIP	EQUIP	EQUIPMENT
				CHECK		
			Р	Х		
	Х			Х	Х	
				L		Х
Х		Х			Ε	Х
		Х		Х	Х	Х
		Х				Х
					Х	Х
	BELTS	BELTS TRUCKS X	BELTSTRUCKSMAIN & REPAIRImage: Main state of the stat	BELTSTRUCKSMAIN & REPAIRELECTRICAL EQUIPMENTImage: Stress of the stress o	BELTSTRUCKSMAIN & REPAIRELECTRICAL EQUIPMENTOPERATIVE EQUIP CHECKImage: Construction of the systemImage: Construction of the systemNImage: Construction of the systemImage: Construction of the sys	BELTSTRUCKSMAIN & REPAIRELECTRICAL EQUIPMENTOPERATIVE EQUIP CHECKDRILL EQUIP11

HAZARD TRAINING SECTION 48.31

Persons who are exposed to mine hazards and are not required to take new miner or experienced miner training will receive training will receive training according to the following outline prior to commencing work on mine property. The training will be given at least once every twelve months.

SUBJECT AND	OBJECTIVES	TEACHING	COURSE	EVALUATION
HOURS		METHODS	MATERIAL	METHODS
Hazard recognition	Trainee will be able to:	Lecture &	Hazard Checklist	Oral Questions; observe that
and avoidance &	*Recognize the hazard of moving	Discussion		checklist and management
Emergency	machinery and mine-related operations.		Plant Diagram	letter is read.
procedures	*Point our restricted areas.	Management		
SEC. 48.31 (a) (1 &	*Point out rail train crossing points (where	Letter	Safety Rules	
2)	applicable)			
	*Describe general company safety rules.			
	*Point out building, yard and mine exits.			
Hours: as required	*Locate plant first-aid facilities.			
Health & Safety	Trainee will be able to:	On-the-job	Work	Oral & Written Tests
aspects of the tasks to	*Recognize hazards pertaining to his work	training	environment	as necessary
which the new miner	assignments.		equipment	Trainee performance
will be assigned.	*Demonstrate the safety work procedures of			
SEC. 48.31 (a) (3)	the task/tasks to which he is assigned.		Instructor's	
	*Explain mandatory health and safety		knowledge	
Hours:as required	standards applicable to assigned work			
	task/tasks.			
Respiratory Devices	Trainee will be able to:	Lecture	Slides & Tapes	Oral Response
SEC. 48.31 (a) (4)	*Demonstrate proper use of respirator			Written Tests, as necessary
	devices.	Discussion	Training	Observed performance
	*Tell when to use dust devices.		respirator or dust	
	*Show how to clean and maintain mask, if	Demonstration	device.	
Hours: as required	applicable.			
	*Explain how new devices can be obtained.	Audiovisual		